### Precise Saw Wheel Elevation

 The saw wheel elevation is transmitted through precision ball screw, providing minimum backlash while assuring outstanding saw wheel positioning accuracy.



### **Centralized Control Panel**

- All electric controls of the machine are centralized on one control panel for convenience.
- Digital thickness controller provides quick and accurate saw head positioning.
- An Amp meter is provided on the control panel to show the exact amount of saw wheel motor horsepower being used during operation. This protects the motor from burning out.



### **Correct Blade Tension Indication**

- The saw blade tension is controlled by a hydraulic cylinder for positive tension control at all times.
- A tension gauge is provided on the hydraulic tension control system for accurately setting blade tension.



## Blade Tension By Air/Hydraulic Combination (Optional)

The blade tension is controlled by an air/ hydraulic combination unit. In case hydraulic pressure drops, the air system provides a pressure compensation to ensure a constant blade tension at all time.



### Oil Mist Lubricator

 The machine is available to equip with an oil mist lubricator to prevent chips form depositing on the blade. The lubricator also effectively extends the blade service life.



### Touch-Sensing Screen (Optional)

 Upon request, the centralized control panel is available to equip with a touchsensing screen for upgrading operation convenience.



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### **BLUE STEEL MACHINERY CO.**



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**Cutting Edge** 

HIGH SPEED AND ACCURACY

IN CUTTING

HP-400P HP-400PB-EXTRA

cm/k — cm/k

# **HIGH POINT INDUSTRIAL**

## **Single Head Band Resaw**

MODEL

Max workpiece size

Conveyor belt size

Feed speed

Saw blade size

Gear box motor

Hydraulic pressure

**Dust hood diameter** 

Packing dimensions

Optional

Saw wheel motor

Hydraulic system motor

Saw wheel diameter

Distance from blade to conveyor table

High speed and accuracy in cutting

## **Features:** (Model HP-400P, HP-400PB)

- Digital thickness readout for quick and accurate saw blade positioning.
- Return conveyor provides convenience for repetitive cutting.
- Variable speed hydraulically driven feed and return conveyor.
- The pressure wheel is air loaded for quick and convenient pressure regulation.
- · Powered saw wheel elevation.
- Automatic hydraulic blade tension control and indicator.
- · Lifting wheel guard.

Hinged wheel cover.

**HP-400P**, **HP-400PB** △



### Specially Designed Infeed Pressure Wheel

 The infeed pressure wheel is loaded by air cylinder, that holds down workpiece firmly during



**Outfeed Pressure Rollers** (Model HP-400P, 400PB)

 The outfeed pressure rollers are con trolled by an air cylinder. Hold down pressure is adjustable to suit wood thickness.



## (Model HP-400PB-EXTRA)

• The outfeed pressure rollers are down pressure is adjustable to suit wood thickness.

HP-400PB

300mm(W) x 250mm(H)

4 mm

285 x 5480 mm

ø28"x 2"(W)

4-15 m/min

In-feed: OMP250 / Out-feed: OMP160

1/4 HP

55 kgs/cm<sup>2</sup>

ø4" x 2

1800 kgs

2870 x 2260 x 2050 mm

Inverter

4570 x 27 x 0.90 mm (180" x 1") 4570 x 41 x 1.27 mm (180" x 1-1/2") 4570 x 41 x 1.27 mm (180" x 2" or 1-1/2")



HP-400PB-EXTRA

300mm(W) x 250mm(H)

4 mm

285 x 5480 mm

ø28"x 2"(W)

4-25 m/min

1/4 HP

55 kgs/cm<sup>2</sup>

ø4" x 2

1900 kgs

2870 x 2260 x 2050 mm

## ▲ HP-400PB - EXTRA

## You Stay Ahead: (Model HP-400PB-EXTRA) · Infeed and outfeed fence are coated with

engineering plastic for increasing smoothness of feeding.

**Outstanding Features Help** 

- · Reinforced machine structure to achieve better rigidity for blade tension.
- · Oil mist cooling for sawblade.
- Digital thickness readout for quick and accurate saw blade positioning.
- Return conveyor provides convenience for repetitive cutting.
- Variable speed hydraulically driven feed and return conveyor.
- The pressure wheel is air loaded for quick and convenient pressure regulation.
- · Powered saw wheel elevation.
- · Variable wheel speed controlled by frequency inverter (optional).



## Increased Height of Feed

• The height of the feed conveyor is greatly increased to maximize rigidity and stability and allows solid support for heavy wood.

## **Side Pressure Plate** An additional side pressure

- plate is provided at the side of conveyor table, that holds wood against the infeed fence • A mechanical meter allows for for added stability during
- greater driving force and upgrading stability, when feeding at low speed.

through chain, providing

driven by a hydraulic motor

combined with transmission

- The side pressure plate is spring loaded, and can be adjusted according to wood
- accurate setting of width.

### The conveyor belt running is Easy Smooth Infeed • The extra large infeed pressure

roller can be raised and lowered, which is operated by an air cylinder with air switch control This provides easier and more smooth infeed motion.

HP-400P

400mm(W) x 250mm(H)

385 x 5480 mm

ø28"x 1"(W)

4~15 m/min

1/4 HP

55 kgs/cm<sup>2</sup>

ø4" x 2

1700 kgs

2870 x 2260 x 2050 mm

Inverter

All specifications, dimensions and design characteristics shown in this catalogue are subject to change without notice.